Prusament Resin Model+ Prusa Pro Green

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 30.03.2026 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Prusament Resin Model+ Prusa Pro Green
UFI : 3FCR-68Y2-RK18-W8G7
Product code : 171-007-01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Intended for general public
Main use category : Consumer use,Professional use
Use of the substance/mixture : Resin for 3D printing

1.3. Details of the supplier of the safety data sheet

Producer
Prusa Research a.s.
Partyzánská 188/7A
170 00 Praha
Czech Republic
T +420 222 263 718
info@prusa3d.cz, www.prusa3d.cz

Distributor
Prusa Research a.s.
Partyzánská 188/7A
170 00 Praha
Czech Republic
T +420 222 263 718
info@prusa3d.cz, www.prusa3d.cz

1.4. Emergency telephone number

Country/Area	Organisation/Company	Address	Emergency number	Comment
Ireland	National Poisons Information Centre Beaumont Hospital	PO Box 1297 Beaumont Road 9 Dublin	+353 1 809 2566 (Healthcare professionals-24/7) +353 1 809 2166 (public, 8am - 10pm, 7/7)	
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals
United Kingdom	National Poisons Information Service (Cardiff Centre) University Hospital Llandough	Penlan Road CF64 2XX	0344 892 0111	Only for healthcare professionals
United Kingdom	National Poisons Information Service (Edinburgh Centre) Royal Infirmary of Edinburgh	Little France Crescent EH16 4SA	0344 892 0111	Only for healthcare professionals
United Kingdom	Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust	Avonley Road SE14 5ER	+44 20 7188 7188	
United Kingdom	National Poisons Information Service (Newcastle Centre) Regional Drugs and Therapeutics Centre	16/17 Framlington Place Newcastle-upon-Tyne NE2 4AB	0344 892 0111	Only for healthcare professionals
United Kingdom	National Poisons Information Service (Belfast Centre) Royal Victoria Hospital	Grosvenor Road BT12 6BA	0344 892 0111	Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

May cause an allergic skin reaction. Causes skin irritation. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07 GHS09

Signal word (CLP) : Warning

Contains : Cyclic Trimethylolpropane Formal Acrylate; Isobornyl acrylate; Aliphatic urethane acrylate; Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate

Hazard statements (CLP) : H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (CLP) : P102 - Keep out of reach of children.
P261 - Avoid breathing vapours.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, eye protection, face protection.
P302+P352 - IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314 - Get medical advice/attention if you feel unwell.
P501 - Dispose of contents and container to an approved waste disposal plant.

EUH-statements : EUH204 - Contains isocyanates. May produce an allergic reaction.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Aliphatic urethane acrylate	CAS-No.: 52658-19-2 EC-No.: 412-260-6 REACH-no: 01-2119381661-37	40 – 60	Eye Irrit. 2, H319 Skin Sens. 1B, H317 Aquatic Chronic 2, H411
Cyclic Trimethylolpropane Formal Acrylate	CAS-No.: 66492-51-1 EC-No.: 266-380-7 REACH-no: 01-2119976303-36	15 – 25	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Isobornyl acrylate	CAS-No.: 5888-33-5 EC-No.: 227-561-6 REACH-no: 01-2119957862-25	15 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410
Urethane diacrylate	CAS-No.: 119107-13-0	5 – 15	Skin Irrit. 2, H315 Eye Irrit. 2, H319
Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	CAS-No.: 84434-11-7 EC-No.: 282-810-6 REACH-no: 01-2119987994-10	1 – 6	Skin Sens. 1B, H317 Aquatic Chronic 2, H411

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : In case of doubt or persistent symptoms, consult always a physician. Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice. Give oxygen or artificial respiration if necessary. Allow affected person to breathe fresh air. Allow the victim to rest.

First-aid measures after skin contact : Take off contaminated clothing. Wash skin with plenty of water. Gently wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash with plenty of water/…. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention. Specific treatment (see supplemental first aid instruction on this label). If skin irritation or rash occurs:

First-aid measures after eye contact : Rinse immediately with plenty of water (for at least 15 minutes). Remove contact lenses, if present and easy to do. Continue rinsing. Get medical advice/attention. Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a physician immediately. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause respiratory irritation. May cause an allergic skin reaction.

Symptoms/effects after skin contact : May cause an allergic skin reaction. Causes skin irritation.

Symptoms/effects after eye contact : May cause eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Sand. Water spray.

Unsuitable extinguishing media : Use extinguishing media appropriate for surrounding fire. Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : The inhalation of decomposition combustion products may result in health damage. Polymerizes when exposed to heat or light.

Explosion hazard : Heating will cause a rise in pressure with a risk of bursting.

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions : During the fire of the product, keep the safe distance, use suitable breathing protection (isolation device), or self-contained breathing apparatus. Prevent fire fighting water from entering the environment. On heating, there is a risk of bursting due to internal pressure build-up. Cool down the containers exposed to heat with a water spray. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Avoid inhalation of vapours. Wear recommended personal protective equipment. Wear respiratory protection.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area.

6.2. Environmental precautions

Do not allow the mixture to enter into sewer, water system (underground water, surface water) or soil. Notify authorities if product enters sewers or public waters. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (for example sand, sawdust, a universal binder, silica gel). Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal. Dispose in a safe manner in accordance with local/national regulations. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

6.4. Reference to other sections

See Section 8 and 13 of this safety data sheet. . See Section 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	:	Ensure good ventilation of the work station. Do not breathe vapours. Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Heating will cause a rise in pressure with a risk of bursting. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Avoid breathing dust/fume/gas/mist/vapours/spray.
Hygiene measures	:	Do not eat, drink or smoke when using this product. Always wash hands and face immediately after handling this product, and once again before leaving the workplace. Take off contaminated clothing and wash it before reuse. Wash hands, forearms and face thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	:	Comply with applicable regulations.
Storage conditions	:	Store in original container. Store in dry, cool, well-ventilated area. Store away from direct sunlight or other heat sources. Protect from light. Keep container tightly closed and away from heat, sparks and flame. Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.
Incompatible products	:	Strong bases. Strong acids.
Incompatible materials	:	Sources of ignition. Direct sunlight.
Storage temperature	:	16 – 32 °C

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:
Provide local exhaust or general room ventilation.

Personal protection equipment

Personal protective equipment:
Avoid all unnecessary exposure.

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:
Safety glasses with side shields. EN ISO 16321-1. Chemical goggles or safety glasses

Skin protection

Skin and body protection:
Wear suitable protective clothing. Wear suitable protective clothing

Hand protection:

Material of gloves: Chloroprene rubber. Neoprene. Nitrile rubber gloves. Follow the glove manufacturer's specific recommendations when selecting the appropriate thickness, material, and permeability. Wear protective gloves. Protective gloves

Respiratory protection

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Approved organic vapour respirator. Wear appropriate mask

Thermal hazards

Thermal hazard protection:

May polymerize on exposure to temperature rise.

Environmental exposure controls

Other information:

Do not eat, drink or smoke during use. Wash hands and other exposed areas with soap and water before leaving work. Do not breathe vapour/aerosol. Separate working clothes from town clothes. Wash contaminated clothing before reuse.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Colour	:	Green.
Appearance	:	Opaque.
Odour	:	odourless.
Odour threshold	:	Not available
Melting point	:	Not available
Freezing point	:	Not available
Boiling point	:	Not available
Flammability	:	Non flammable
Explosive properties	:	Not explosive.
It does not have oxidising properties	:	Non oxidizing.
Lower explosion limit	:	Not available
Upper explosion limit	:	Not available
Flash point	:	Not available
Auto-ignition temperature	:	Not available
Decomposition temperature	:	Not available
pH	:	Not available
Viscosity, kinematic	:	Not available
Viscosity, dynamic	:	300 – 400 mPa·s (25°C)
Solubility	:	Insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	:	Not available
Vapour pressure	:	Not available
Vapour pressure at 50°C	:	Not available
Density	:	Not available
Relative density	:	1,095
Relative vapour density at 20°C	:	Not available
Particle characteristics	:	Not applicable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

The product is stable at normal handling and storage conditions. Not established.

10.3. Possibility of hazardous reactions

Can polymerise exothermically if heated, exposed to air, sunlight or by addition or free radical initiators. Not established.

10.4. Conditions to avoid

Heat. Direct sunlight. Light (daylight). Store at temperatures not exceeding 32 °C. Extremely high or low temperatures.

10.5. Incompatible materials

Acids. Alkali metals. Strong oxidizing agents. Acid chlorides. Polymerization initiators. Peroxides. Strong acids. Strong bases.

10.6. Hazardous decomposition products

In case of fire: Toxic fumes. fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Based on available data, the classification criteria are not met

Acute toxicity (dermal) : Based on available data, the classification criteria are not met

Acute toxicity (inhalation) : Based on available data, the classification criteria are not met

Cyclic Trimethylolpropane Formal Acrylate (66492-51-1)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Guideline: EU Method B.1 tris (Acute Oral Toxicity - Acute Toxic Class Method), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity), Guideline: other:

Isobornyl acrylate (5888-33-5)	
LD50 oral rat	4350 mg/kg
LD50 dermal rabbit	> 3000 mg/kg

Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate (84434-11-7)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rat	≥ 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: other:

Skin corrosion/irritation : Causes skin irritation.

Additional information : Causes skin irritation.

Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Isobornyl acrylate (5888-33-5)	
OECD 429: Skin Sensitisation: Local Lymph Node Assay Skin sensitization	

Germ cell mutagenicity : Based on available data, the classification criteria are not met.

Carcinogenicity : Based on available data, the classification criteria are not met.

Reproductive toxicity : Based on available data, the classification criteria are not met.

Isobornyl acrylate (5888-33-5)	
NOAEL (animal/male, F0/P)	100 mg/kg bodyweight (OCED 422)
NOAEL (animal/female, F1)	300 mg/kg bodyweight (OECD 415)

STOT-single exposure : Based on available data, the classification criteria are not met.

Isobornyl acrylate (5888-33-5)	
STOT-single exposure	May cause respiratory irritation.

STOT-repeated exposure : Based on available data, the classification criteria are not met.

Cyclic Trimethylolpropane Formal Acrylate (66492-51-1)	
NOAEL (oral, rat, 90 days)	> 100 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test), Guideline: other:

Aspiration hazard : Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Other information

Potential adverse human health effects and symptoms : Based on available data, the classification criteria are not met

SECTION 12: Ecological information

12.1. Toxicity

Ecology - water : Toxic to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short–term (acute) : Based on available data, the classification criteria are not met

Hazardous to the aquatic environment, long–term (chronic) : Toxic to aquatic life with long lasting effects.

Cyclic Trimethylolpropane Formal Acrylate (66492-51-1)	
LC50 - Fish [1]	4 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	20 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	34 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

Isobornyl acrylate (5888-33-5)	
LC50 - Fish [1]	0,704 mg/l (Danio rerio)
EC50 72h - Algae [1]	1,98 mg/l (Pseudokirchneriella subcapitata)
NOEC chronic crustacea	0,092 mg/l (21 dní, Daphnia magna)

Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate (84434-11-7)	
LC50 - Fish [1]	1,89 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	2,26 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	1,01 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	0,239 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

12.2. Persistence and degradability

Prusament Resin Model+ Prusa Pro Green	
Persistence and degradability	Not readily biodegradable. May cause long-term adverse effects in the environment.

Cyclic Trimethylolpropane Formal Acrylate (66492-51-1)	
Persistence and degradability	Rapidly degradable

Urethane diacrylate (119107-13-0)	
Persistence and degradability	Rapidly degradable

Isobornyl acrylate (5888-33-5)	
Persistence and degradability	Rapidly degradable

Aliphatic urethane acrylate (52658-19-2)	
Persistence and degradability	Rapidly degradable

Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate (84434-11-7)	
Persistence and degradability	Rapidly degradable

12.3. Bioaccumulative potential

Prusament Resin Model+ Prusa Pro Green	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Prusament Resin Model+ Prusa Pro Green
This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %.

12.7. Other adverse effects

Prusament Resin Model+ Prusa Pro Green	
Other information	Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose in a safe manner in accordance with local/national regulations. Recycling is preferred to disposal or incineration. Remove to an authorized incinerator equipped with an afterburner and a flue gas scrubber.

Sewage disposal recommendations : Do not allow into drains or water courses.

Product/Packaging disposal recommendations : Handle uncleaned empty containers as full ones. Empty containers should be taken for recycling, recovery or waste in accordance with local regulation. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

Ecological waste information : Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	Environmentally hazardous substance, liquid, n.o.s.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport document description				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Cyclic Trimethylolpropane Formal Acrylate), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Cyclic Trimethylolpropane Formal Acrylate), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Cyclic Trimethylolpropane Formal Acrylate), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Cyclic Trimethylolpropane Formal Acrylate), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Cyclic Trimethylolpropane Formal Acrylate), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes EmS-No. (Fire): F-A EmS-No. (Spillage): S-F	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	:	M6
Special provisions (ADR)	:	274, 335, 375, 601
Limited quantities (ADR)	:	5l
Excepted quantities (ADR)	:	E1
Packing instructions (ADR)	:	P001, IBC03, LP01, R001
Special packing provisions (ADR)	:	PP1
Mixed packing provisions (ADR)	:	MP19
Portable tank and bulk container instructions (ADR)	:	T4
Portable tank and bulk container special provisions (ADR)	:	TP1, TP29
Tank code (ADR)	:	LGBV
Vehicle for tank carriage	:	AT
Transport category (ADR)	:	3
Special provisions for carriage - Packages (ADR)	:	V12

Special provisions for carriage - Loading, unloading and handling (ADR)	:	CV13
Hazard identification number (Kemler No.)	:	90
Orange plates	:	
Tunnel restriction code (ADR)	:	-
EAC code	:	•3Z

Transport by sea

Special provisions (IMDG)	:	274, 335, 969
Limited quantities (IMDG)	:	5 L
Excepted quantities (IMDG)	:	E1
Packing instructions (IMDG)	:	LP01, P001
Special packing provisions (IMDG)	:	PP1
IBC packing instructions (IMDG)	:	IBC03
Tank instructions (IMDG)	:	T4
Tank special provisions (IMDG)	:	TP1, TP29
Stowage category (IMDG)	:	A

Air transport

PCA Excepted quantities (IATA)	:	E1
PCA Limited quantities (IATA)	:	Y964
PCA limited quantity max net quantity (IATA)	:	30kgG
PCA packing instructions (IATA)	:	964
PCA max net quantity (IATA)	:	450L
CAO packing instructions (IATA)	:	964
CAO max net quantity (IATA)	:	450L
Special provisions (IATA)	:	A97, A158, A197, A215
ERG code (IATA)	:	9L

Inland waterway transport

Classification code (ADN)	:	M6
Special provisions (ADN)	:	274, 335, 375, 601
Limited quantities (ADN)	:	5 L
Excepted quantities (ADN)	:	E1
Carriage permitted (ADN)	:	T
Equipment required (ADN)	:	PP
Number of blue cones/lights (ADN)	:	0

Rail transport

Classification code (RID)	:	M6
Special provisions (RID)	:	274, 335, 375, 601
Limited quantities (RID)	:	5L
Excepted quantities (RID)	:	E1
Packing instructions (RID)	:	P001, IBC03, LP01, R001
Special packing provisions (RID)	:	PP1
Mixed packing provisions (RID)	:	MP19
Portable tank and bulk container instructions (RID)	:	T4
Portable tank and bulk container special provisions (RID)	:	TP1, TP29
Tank codes for RID tanks (RID)	:	LGBV
Transport category (RID)	:	3
Special provisions for carriage – Packages (RID)	:	W12
Special provisions for carriage - Loading, unloading and handling (RID)	:	CW13, CW31
Colis express (express parcels) (RID)	:	CE8
Hazard identification number (RID)	:	90

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)		
Reference code	**Applicable on**	**Entry title or description**
3(b)	Prusament Resin Model+ Prusa Pro Green ; Cyclic Trimethylolpropane Formal Acrylate ; Urethane diacrylate ; Isobornyl acrylate ; Aliphatic urethane acrylate ; Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10
3(c)	Prusament Resin Model+ Prusa Pro Green ; Cyclic Trimethylolpropane Formal Acrylate ; Isobornyl acrylate ; Aliphatic urethane acrylate ; Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard class 4.1

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Not listed on the Ozone Depletion list (Regulation EU 2024/590)
Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

National regulations

REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures (CLP)
Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
CAS-No.	Chemical Abstracts Service number
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DNEL	Derived-No Effect Level
EC50	Median effective concentration
ED	Endocrine disruptor
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
vPvB	Very Persistent and Very Bioaccumulative
	PNEC
	OSHA (Occupational Safety and Health Administration)
	ACGIH (American Conference of Governmental Industrial Hygienists)
	Department of Transportation (DOT)
	EINECS - European Inventory of Existing Commercial Chemical Substances
IARC	International Agency for Research on Cancer
SDS	Safety Data Sheet

Data sources : ECHA Guidance on the compilation of safety data sheets
ECHA CHEM database. Supplier's safety documents.

Training advice : Normal use of this product shall imply use in accordance with the instructions on the packaging. Provide SDS to employees. Follow general rules on handling chemical substances and/or mixtures.

Other information : This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product. None.

Full text of H- and EUH-statements:	
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2

Full text of H- and EUH-statements:	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1B	Skin sensitisation, category 1B
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
EUH204	Contains isocyanates. May produce an allergic reaction.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.