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Technical datasheet

Prusament Resin Cleaner DPM



Identification

Name	**Prusament Resin Cleaner DPM**
Usage	**Resin Postprocessing**
Manufacturer	**Prusa Polymers a.s., Prague, Czech Republic**

Basic material properties

Density of the liquid at 20 °C [g/cm3]	0.95
Viscosity, kinematic at 20°C [mm2/s]	4.55
Flash Point [°C]	75
Initial Boiling Point [°C]	189.6
Vapour pressure at 20°C [kPa]	0.037
Solubility	Water: > 1000 g/l 25°C
Appearance	Clear liquid
Color	Colorless

Recommended washing procedure

1. Fill the CW1S vat with the cleaner and put the 3D-printed models inside
2. Run the washing cycle for 5-15 minutes (time may differ according to the model complexity)
3. Wash the model in another vat filled with water after the first washing cycle. You may use water with dish soap for more effective cleaning from the Prusament Resin Cleaner DPM.
4. (optional) You may use compressed air for drying the print
5. Dry the model in the CW1S before curing (drying temperature and time are specified in the resin technical sheet)

Basic safety information

- Always read the material safety data sheet thoroughly.
- Prevent contact with skin, eyes, and mouth. Use rubber gloves and protective eyewear every time you work with Prusament Resin Cleaner DPM.
- Keep a clean workplace to prevent accidents, such as spills. If the Prusament Resin Cleaner DPM gets spilled, clean it immediately with paper towels.
- Anything contaminated with both liquid resin and DPM is considered a toxic waste, and you should dispose of it accordingly. This includes liquid resin leftovers, cleaner, water, paper towels, used gloves, etc. Such waste must be handled and disposed of properly in designated containers.

Manipulation instructions

- Store at room temperature.
- Avoid direct sunlight and sources of heat.
- Use protective equipment for manipulation.
- Do not pour the contents of the bottle into the general waste. Dispose of empty bottles and unused resin cleaner at designated places.

Disclaimer

The results presented in this data sheet are just for your information and comparison. Everyone has to consider the suitability and possible consequences of Prusament Resin Cleaner DPM usage. Prusa Polymers corp. can not carry any responsibility for injuries or any loss caused by using Prusament Resin Cleaner DPM. Before the use of Prusament Resin Cleaner DPM, read properly all the details in the available safety data sheet (SDS).