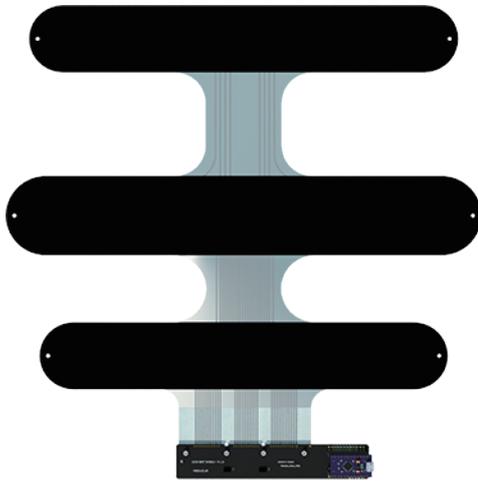


Manual - Cushion sensor coding kit

Model : Cushion sensor coding kit



Cushion sensor coding kit



Introduction

This product is a measurement kit that collects the pressure distribution data of a seated person on a chair.

The product composition is as follows. (See page 4)

- (1) Cushion type pressure sensor
- (2) Arduino for measurement
- (3) Arduino shield for connecting and measuring sensors and circuits

The cushion sensor consists of 31 individual pressure sensors.

You can get information about the sitting posture from the measured values at 31 positions.

This product provides the basic H/W and S/W necessary to measure and show data. You can develop various application solutions using the measured data.

< Challengeable applications >

This kit can be used

- To develop healthcare solution : Monitor sitting posture to warn bad posture
- To develop input device : With the tilting information, you can generate a direction key events and utilizes it as a VR (Virtual Reality) or game controller.
- To design ergonomic cushion/chair
- To develop for the disabled



Seated posture measured with this kit and displayed on a PC screen
SW development environment: Arduino, Processing

How to use

In addition to the components of this product, the user must additionally prepare a USB cable, a PC, and a simple cushion (or thick cloth if there is no cushion). This sensor is used inside/under a seat cushion. There are various methods to measure the output of the cushion sensor, but in this document, it is measured through the Arduino circuit. It provides basic source code for Arduino and PC, and users can modify the source code.

Precaution is at the end of this document.

Reference documents / sites

It is possible to understand basic principles and implement with only this document. Additional resources or examples can be found at the link below.

Go to the document library: <https://bit.ly/2WliDm4>

Source code example blog: <https://bit.ly/2ZwEkBM>

Cushion sensor recognition examples

Model : Cushion sensor coding kit

Data usage example

You can understand the tendency of the sitting posture through the measurement values of the 31 cells in the cushion sensor. The measuring range of one sensor cell is about 20gf to 4Kgf. The actual load applied to one sensor is usually within 3 Kgf, as the load of the seated person spreads across the whole chair and the load is distributed due to the softness of the cushion.

For this reason, even if the load of the seated person is as high as 130kg, pressure measurement and posture recognition are possible.

Recognizable seating poses include left/right tilt, degree of tilt, legs-crossed etc.

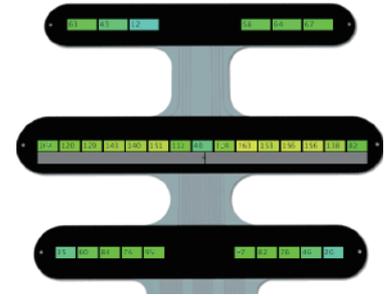
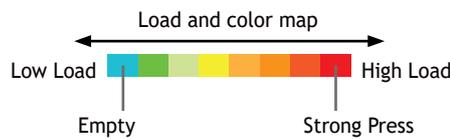
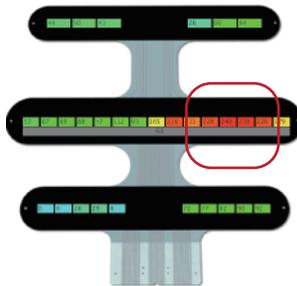


Figure) Measured values in normal posture. Most of the 31 cells look light green and yellow.



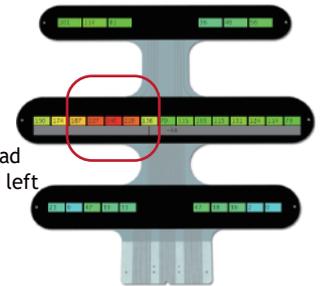
Coding for Measurement : see pages 6-17 of this document

Right tilted posture and measurement results



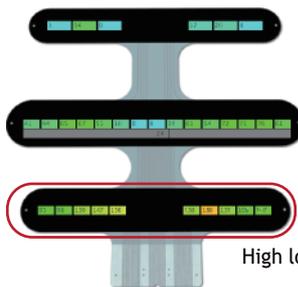
High load on the right

Left tilted posture and measurement results



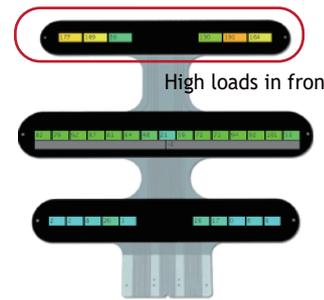
High load on the left

Back tilted posture and measurement results



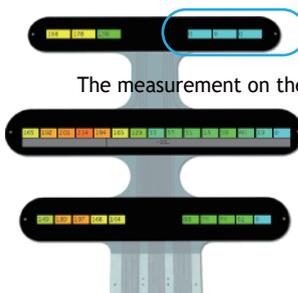
High loads behind

Forward tilted posture and measurement results



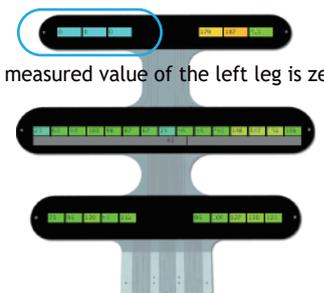
High loads in front

Posture with crossing right leg



The measurement on the right leg is zero

Posture with crossing left leg



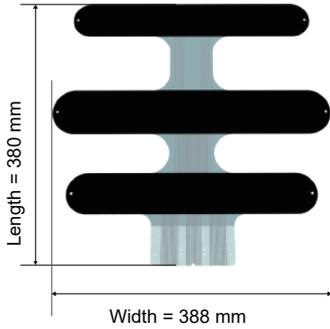
The measured value of the left leg is zero

There may be an error in the attitude recognized/determined by this cushion sensor. Factors affecting: sitting body shape, chair/cushion shape, material, etc.

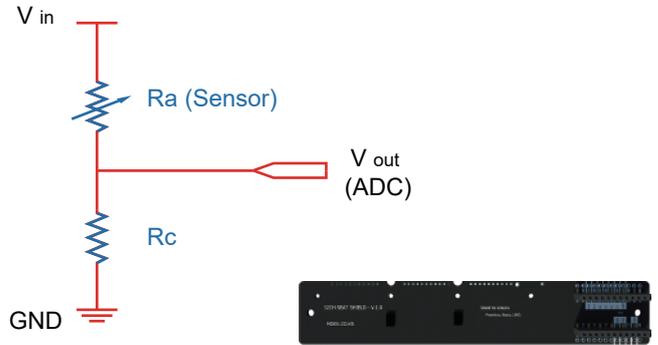
Table of Contents

Model : Cushion sensor coding kit

Kit composition, dimensionPage 4 ~ 6



Cushion sensor shield and circuit studyPage 7 ~ 9



Arduino configuration, measurementPage 10~12



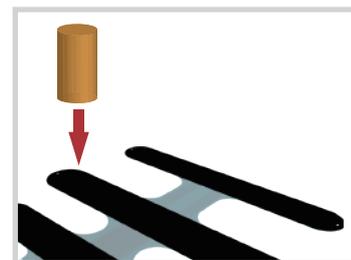
Posture recognition and Visualization SWPage 13 ~ 17



Expansion of circuit and challengesPage 18~20



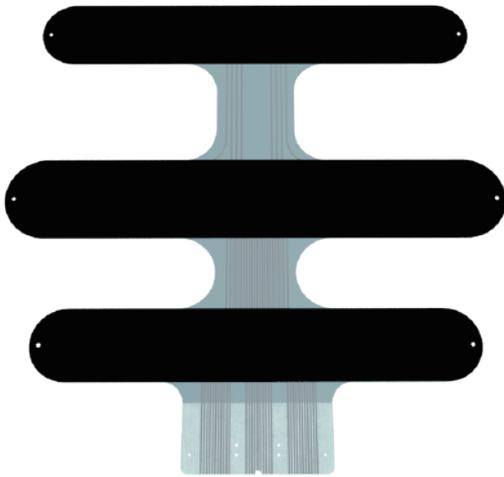
Sensor technical info, PrecautionsPage 21, 22



Connecting the cushion sensor to the Arduino

Model : Cushion sensor coding kit

Kit component



Cushion sensor (Model : MDXS-16-5610)



Name: Arduino Pro Micro (or Nano)
Role: Measure the cushion sensor 31 channels.

Be sure to install the driver before connecting the USB to the PC. (See pages 10 and 11)



Name: Cushion Sensor Shield
Role: Role : To connect sensor and select a cell

Two analog switches and pull-down resistor for ADC measurement are included inside.

Accessories for assembly



Bolt x 4ea
Nut x 4ea



Wrench

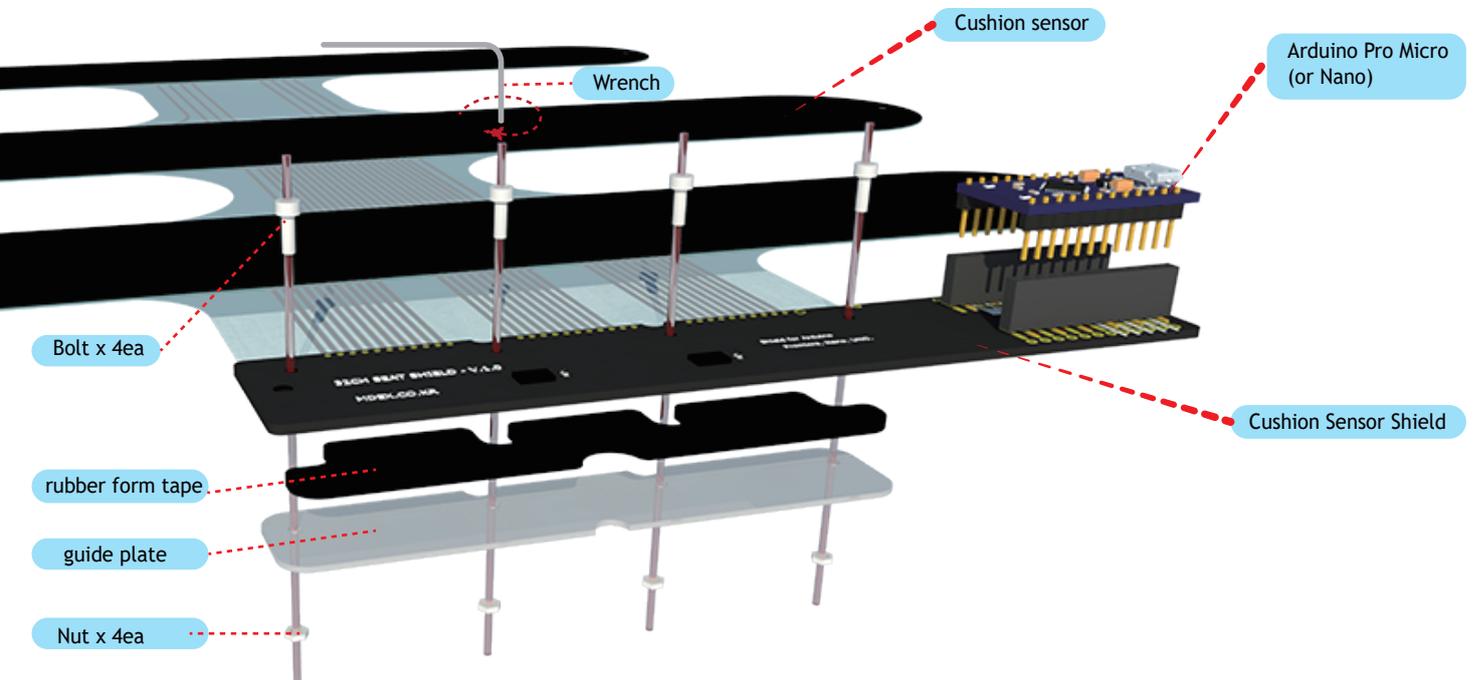


rubber form tape



guide plate

Assembly-cushion sensor, shield, arduino



After tightening the bolt.

Top view



Bottom view

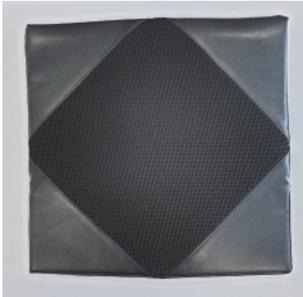


Put the sensor into the cushion

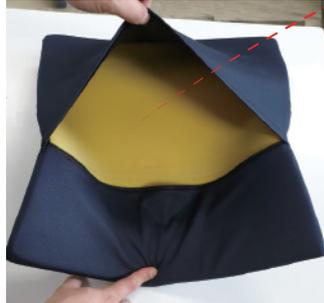
Model : Cushion sensor coding kit

Insertion sequence

1



Cushion top



Turn the cushion upside down, and open the zipper.



Size comparison-sensor and cushion

The material inside the cushion should be soft, such as sponge, memory foam, and cotton.

2



Open the zipper and insert the sensor upside-down as you see.



Connect the Micro USB cable to the shield.



Close the zipper after putting it all in.

3



If the cable folds inside the cushion, it may cause a measurement error. Make a small hole on the cover.



Pull out USB cable through a hole



Close the zipper. Done!



Turn the cushion over again and place it on the chair with the top side up. Sit down now.

It is not necessary to put the sensor in the cushion. You can also place the sensor under the cushion. However, make sure that the hard and protruding parts, such as zippers, do not press the sensor's measurement area.



Healthcare cushion



Cushion smaller than the sensor



fabric/foam/blanket

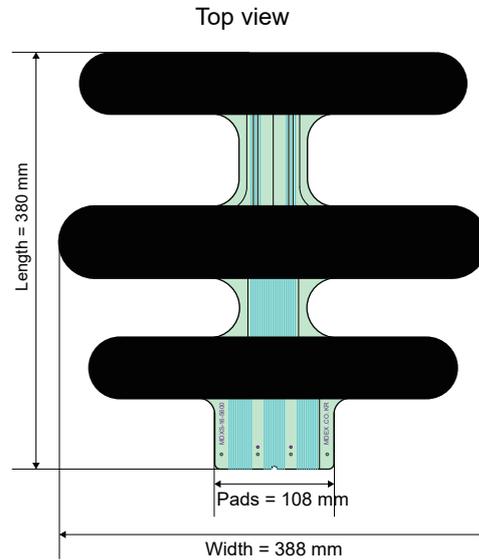
Sensor dimension, Cell placement

Model : Cushion sensor coding kit

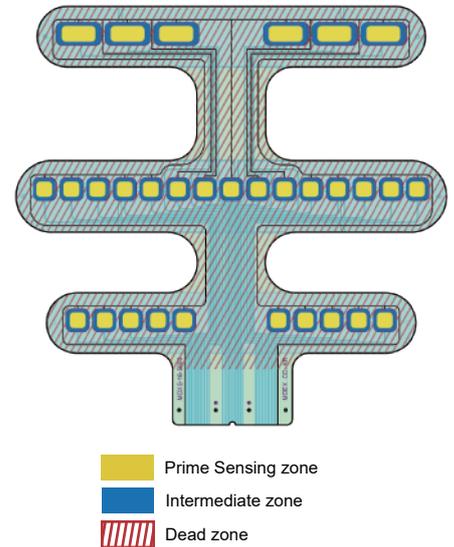
Summary

Unit	Description
Length	380mm
Width	388mm
Thickness	0.95mm
Width of 1 cell	19 or 38mm
Length of 1 cell	19mm
Sensing range (per cell)	20gf ~ 4Kgf
Number of cells	31

Sensor dimensions



Sensing zone



About Cell Placement

Let's find out why we placed 31 sensors in three rows and why we placed more cells in the middle row of three rows. The occupant's load is widely distributed, but not entire the chair. The load is intensively applied mainly around the hip bone. (Picture on the right) For this reason, the pressure distribution of the occupant is usually concentrated in the position of the hip bone, as shown in the left figure below. The load applied to the thigh area is relatively low.

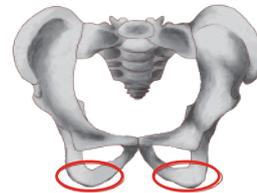


Figure) The load is intensively applied to the two hip bones.

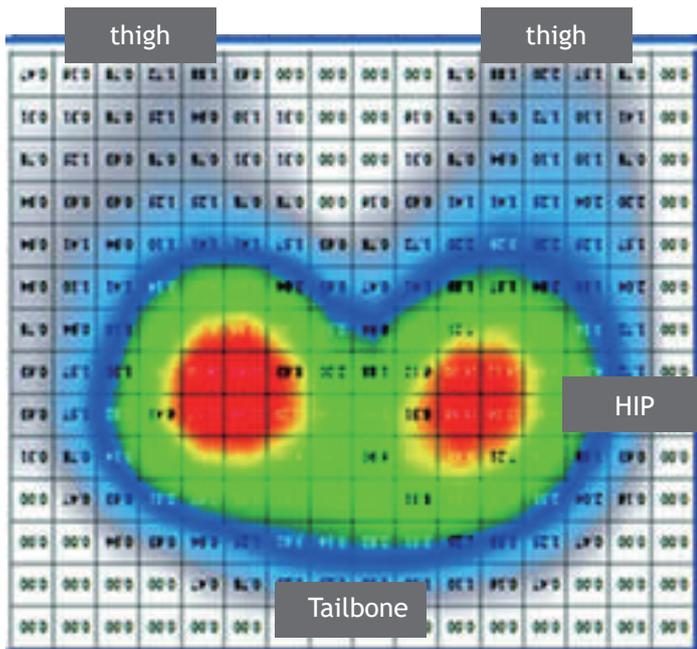


Figure) Typical load distribution of seated persons.

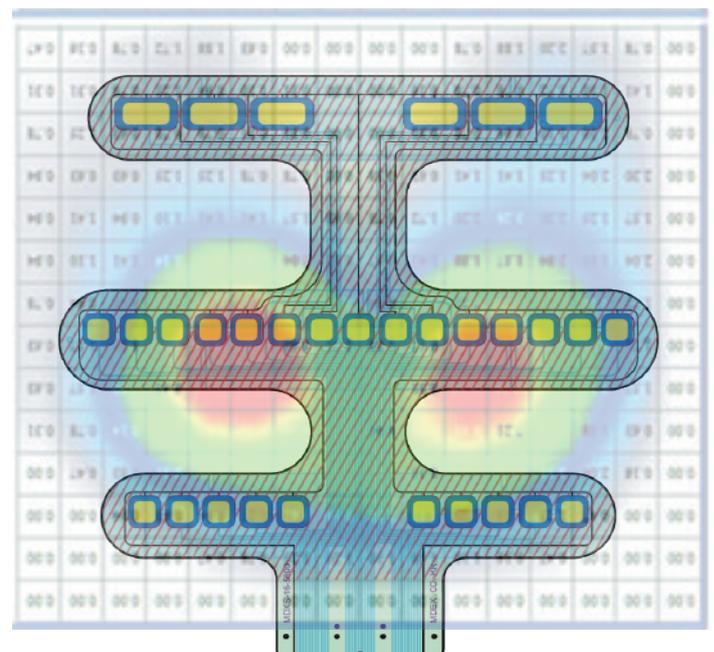


Figure) sitting load distribution and cell placement. A lot of sensors placed in the hip area. The sensor on the thigh detects whether the thigh has touched the chair

Circuit) Shield for Arduino and terminal

Model : Cushion sensor coding kit

Composition of cushion sensor shield-socket, pad for sensor connection, analog switch

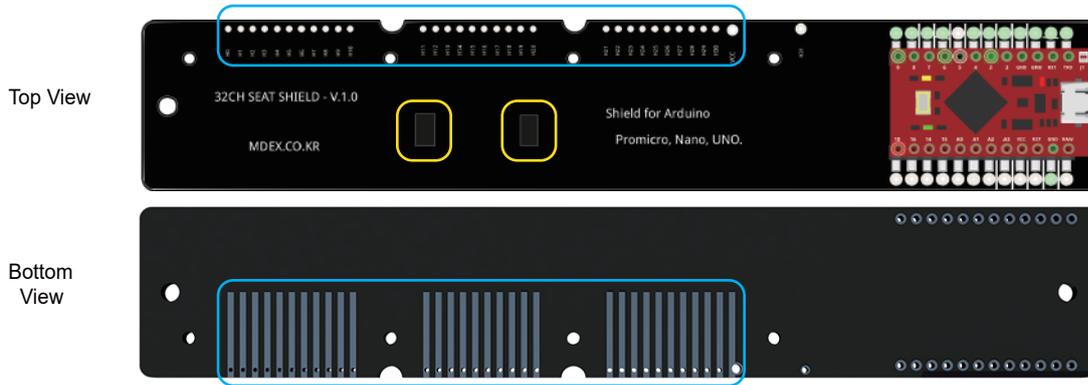
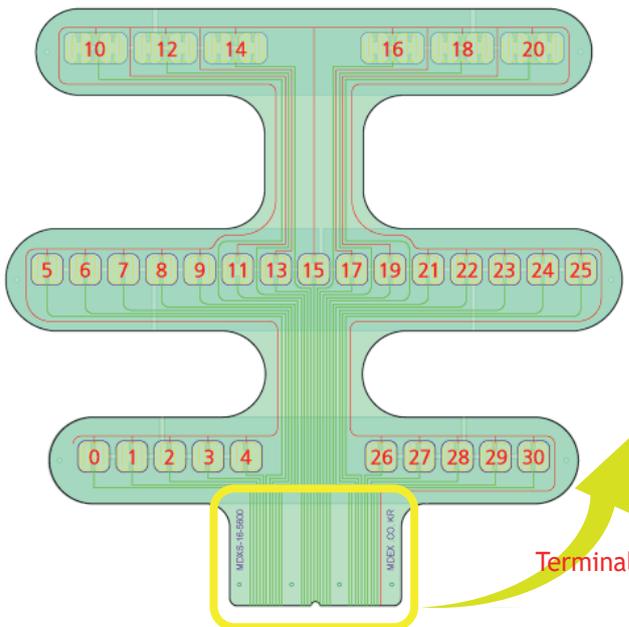


Figure) Arduino Promicro plugged into the socket of the cushion sensor shield. (Arduino genuine is red while compatible is blue)

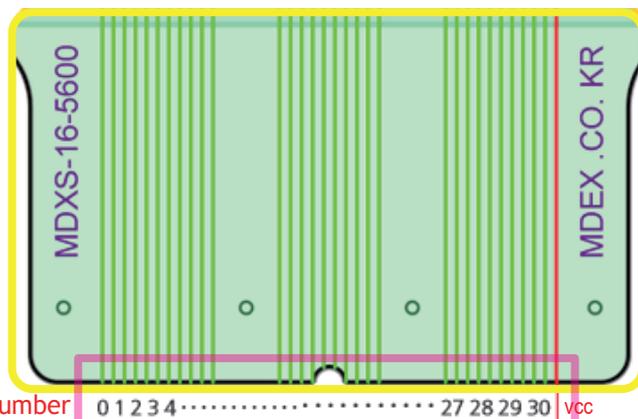
- : Cushion sensor connection / 32 fixing pads
- : 2 ea of built-in 4to16 analog switches

Number of 31 cells (0~30) and data transmission protocol

Top view



The sensor numbers on the left are connected according to the terminal numbers (0 to 30) in the figure below.
The sensor measurement values are transmitted in the order of the terminal number.



Terminal number



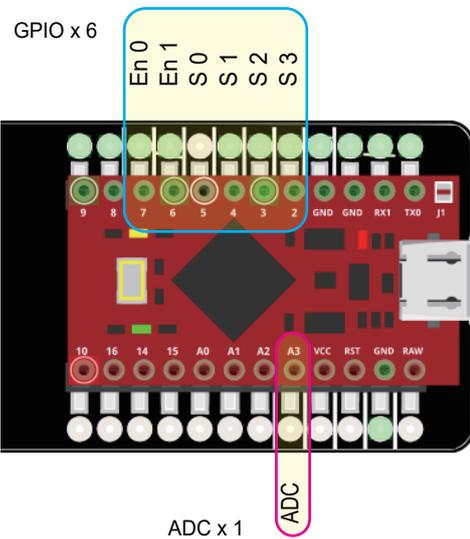
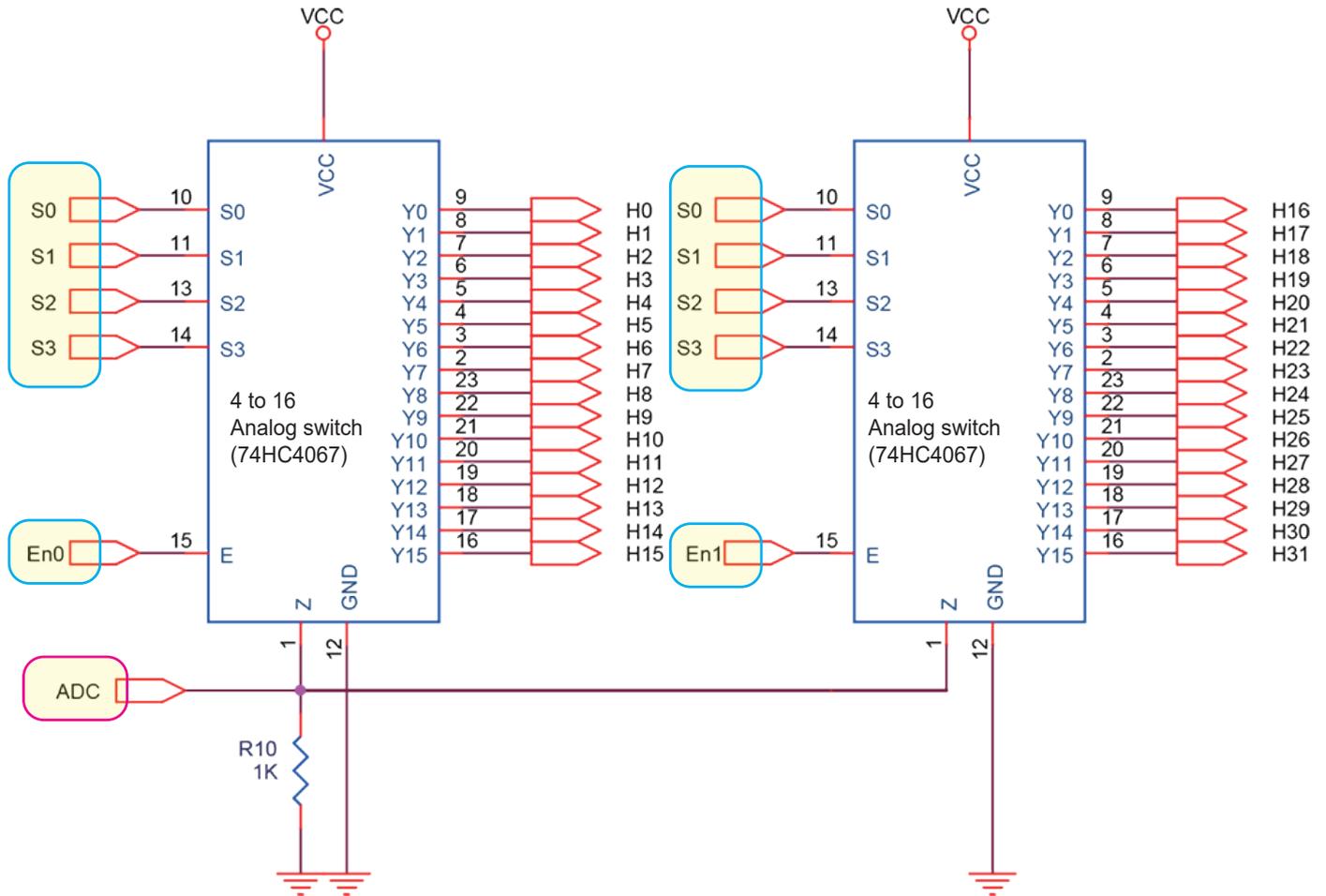
Cushion sensor shield for Arduino

Circuit) Sensor shield - 1

Model : Cushion sensor coding kit

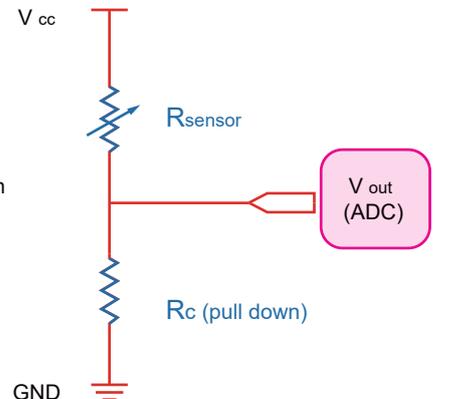
Schematic of cushion sensor shield

Two analog switches (74HC4067; 4 to 16) are built in the cushion sensor shield. 32 sensors (H0~H31 below) can be connected by 6 GPIOs (S0 ~ S3, En0, En1 below).



Measuring 1 sensor cell -ADC circuit

One ADC terminal and one pull-down resistor are required.



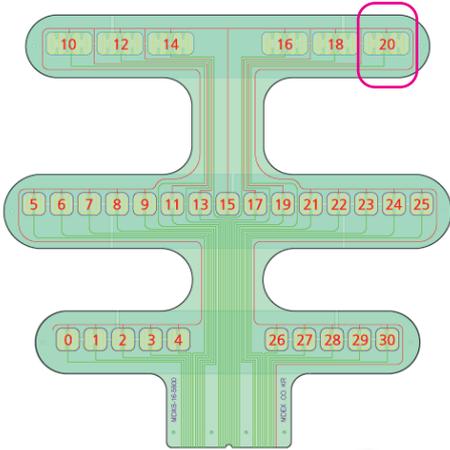
$$V_{out} = \frac{R_c}{R_{sensor} + R_c} \times V_{cc}$$

Circuit) Sensor shield - 2

Model : Cushion sensor coding kit

74HC4067 Switch Description. Connect 16 cells with 4 signal pins.

Cell selection example - 20th cell



Selecting the 20th cell in the cushion sensor shield

	En 0	En 1	S0	S1	S2	S3		En 0	En 1	S0	S1	S2	S3
H0	0	1	0	0	0	0	H16	1	0	0	0	0	0
H1	0	1	1	0	0	0	H17	1	0	1	0	0	0
H2	0	1	0	1	0	0	H18	1	0	0	1	0	0
H3	0	1	1	1	0	0	H19	1	0	1	1	0	0
H4	0	1	0	0	1	0	H20	1	0	0	0	1	0
H5	0	1	1	0	1	0	H21	1	0	1	0	1	0
H6	0	1	0	1	1	0	H22	1	0	0	1	1	0
H7	0	1	1	1	1	0	H23	1	0	1	1	1	0
H8	0	1	0	0	0	1	H24	1	0	0	0	0	1
H9	0	1	1	0	0	1	H25	1	0	1	0	0	1
H10	0	1	0	1	0	1	H26	1	0	0	1	0	1
H11	0	1	1	1	0	1	H27	1	0	1	1	0	1
H12	0	1	0	0	1	1	H28	1	0	0	0	1	1
H13	0	1	1	0	1	1	H29	1	0	1	0	1	1
H14	0	1	0	1	1	1	H30	1	0	0	1	1	1
H15	0	1	1	1	1	1	H31	1	0	1	1	1	1

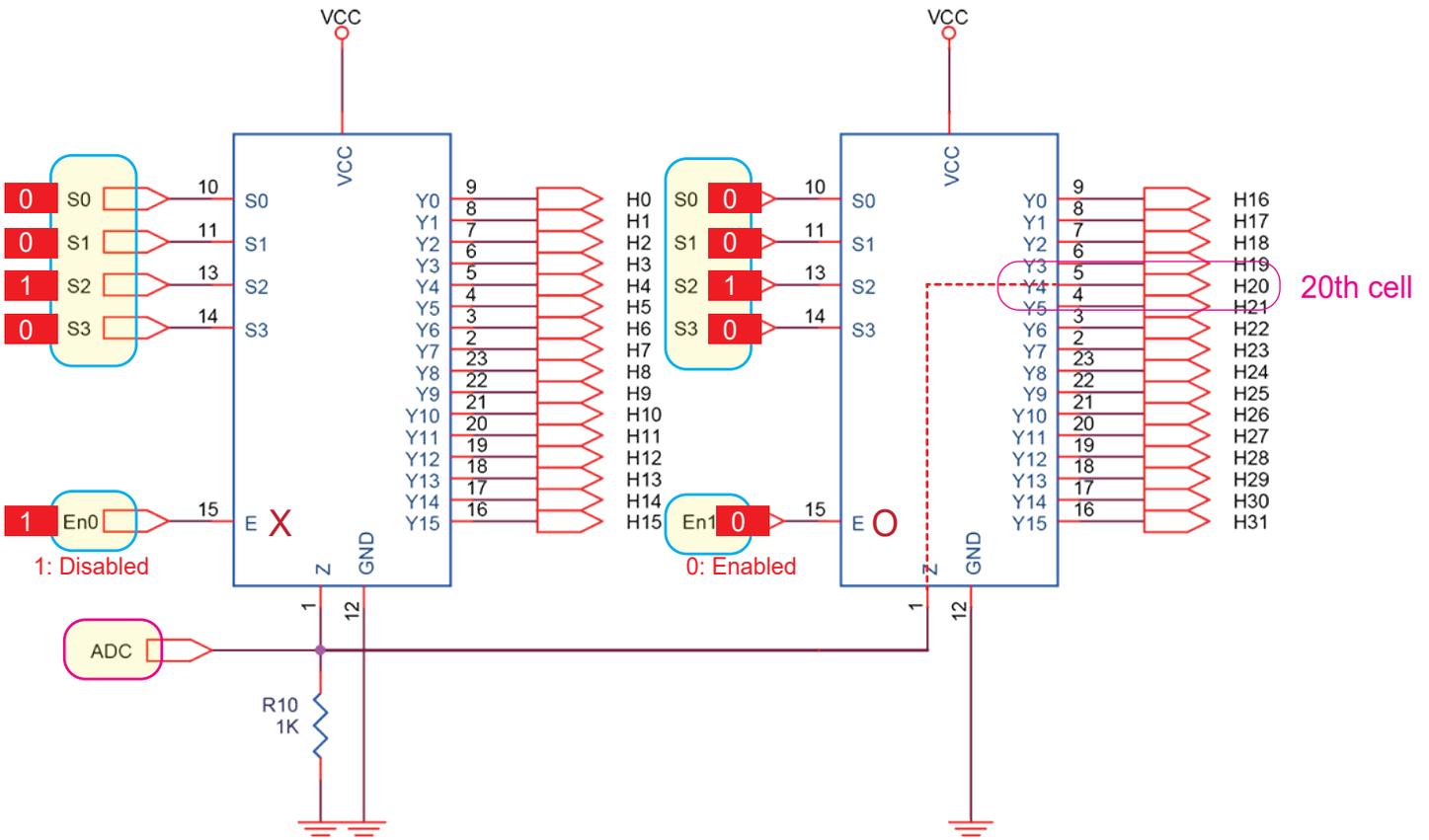
Table) How to set GPIO pin by cushion cell number

En : Enable Negative
S0-S3 : Signal

En0=1, En1=0, S0=0, S1=0, S2=1, S3=0

Pin setting to select 20th cell

Ex) How to set 6 pins to select the 20th cell



Connect Arduino to PC

Model : Cushion sensor coding kit

Arduino setup & configure



Link to Arduino installation file - <https://www.arduino.cc/en/Main/Software>

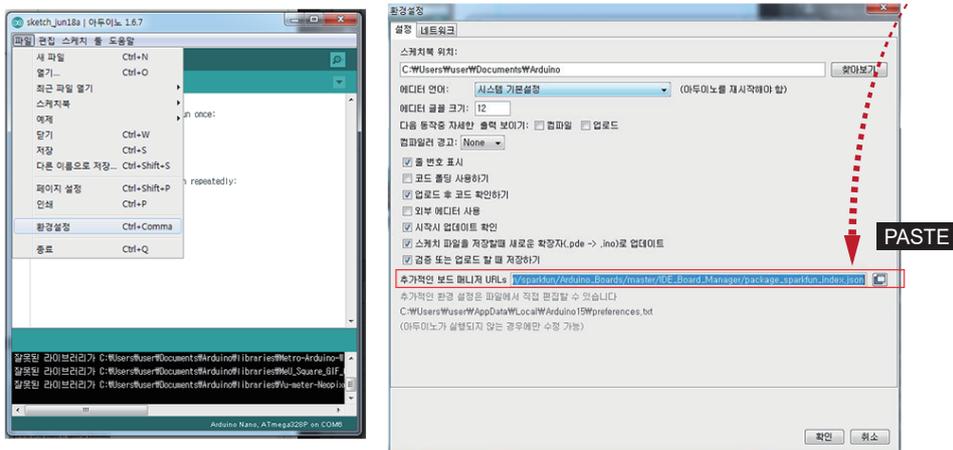


If you are using Arduino Nano or Uno, the following steps are not necessary.

Arduino Configuration - Adding an Arduino Pro Micro Board

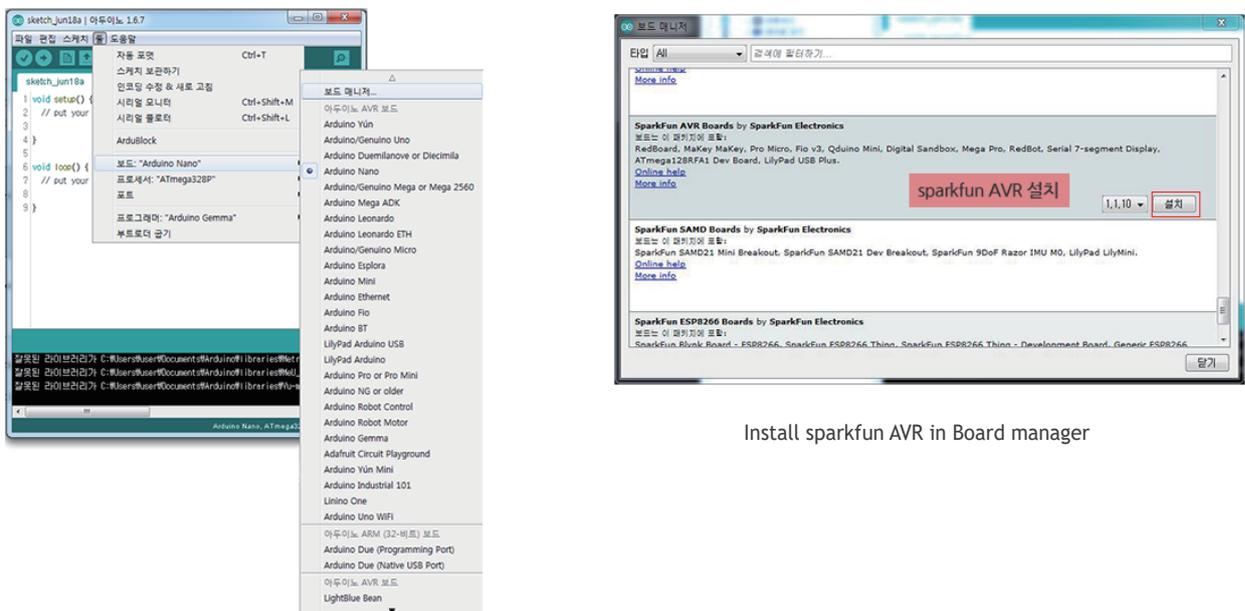
File> Preferences> Settings tab and copy/paste the following address into the 'Additional Boards Manager URL's field.

COPY https://raw.githubusercontent.com/sparkfun/Arduino_Boards/master/IDE_Board_Manager/package_sparkfun_index.json



Install Arduino Pro Micro Package

Tools> Board> Board manager> Search for'sparkfun AVR' in the search bar> Click the'Install' button



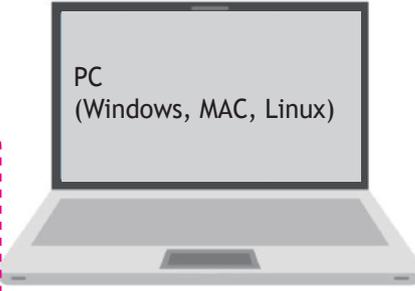
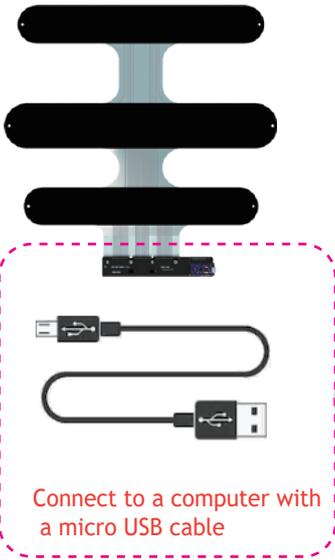
Install sparkfun AVR in Board manager

Connect Arduino to PC

Model : Cushion sensor coding kit

Connect Arduino Pro Micro to PC-USB

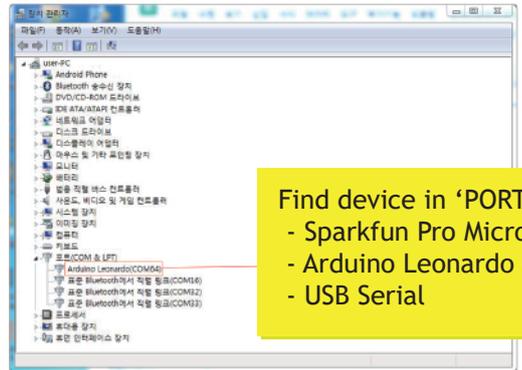
Cushion sensor coding kit



For Arduino compatible boards using the CH340 chip, the CH340 driver must be installed.

Device Recognition Check-Device Manager

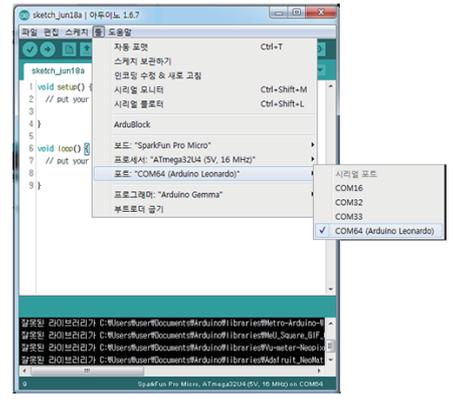
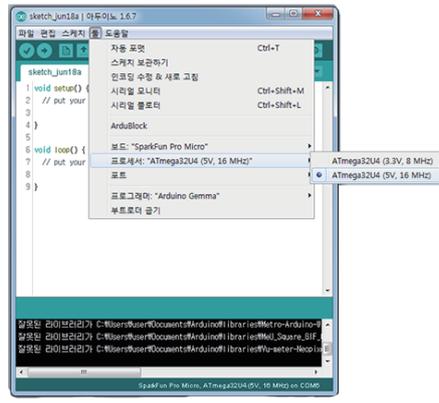
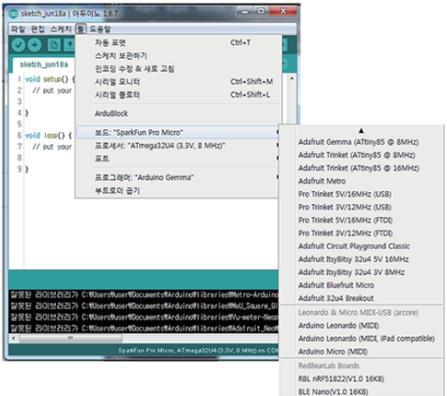
Settings> Device Manager> Port (COM & LPT)
Check if a device with one of the names below is found



Find device in 'PORT'
- Sparkfun Pro Micro or
- Arduino Leonardo or
- USB Serial

Arduino Board selection

- 1) Selecting a board
--> Sparkfun Pro Micro Or Arduino Nano
- 2) Choose Processor (when Arduino Pro Micro)
--> 5V, 16MHz (O)
--> 3.3V, 8MHz (X)
- 3) Choose Port



Now you are ready to develop.
Please protect the sensor with the cushion before you sit down.



Visualization SW - 1) 3 rows

Model : Cushion sensor coding kit

Setup Processing



Link to setup Processing - <https://processing.org/download/>

Link to source code for Processing - <https://bit.ly/2ZwEkBM>



Data protocol and reordering

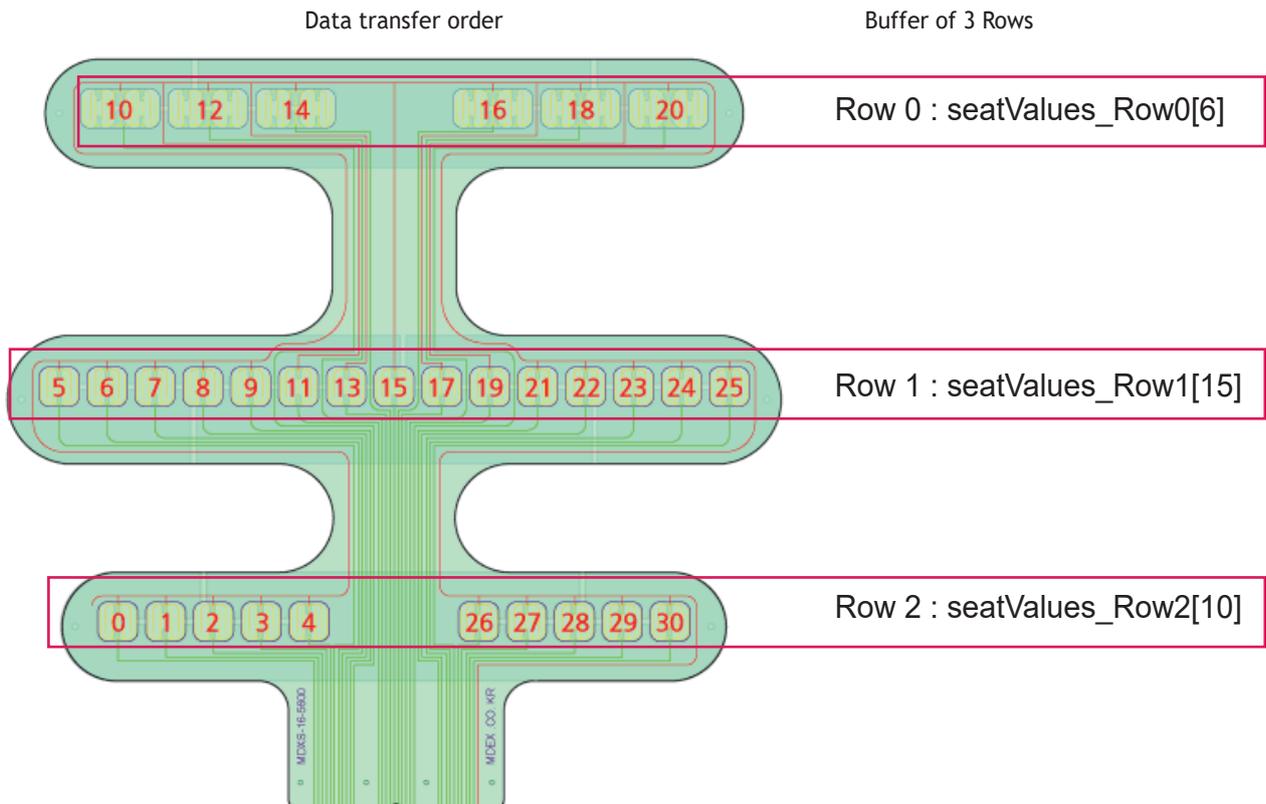
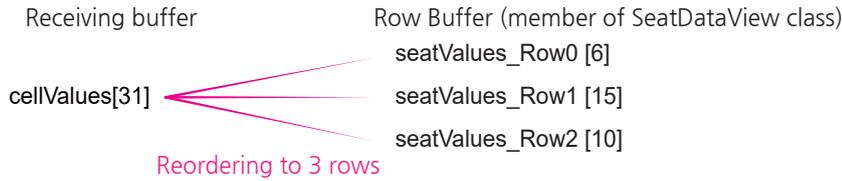
1) Reading data, receiving buffer

Function : [readSerial_MDEX32chShield\(\)](#)

The Arduino board reads 32 data from the computer via USB. Only 31 out of 32 are measured by the cushion sensor, and the last one is dummy data. 31 data are received in the order of the cell number of the cushion sensor. (See page 5 for the cell number of the cushion sensor) The 31 read data is stored in cellValues[] array.

2) Reordering the buffer cellValues[]

The cushion sensor consists of 3 rows, and each row has a buffer. The 31 values in the receive buffer cellValues[] are the data of the entire cushion sensor, which is divided into 3 row buffers and stored.

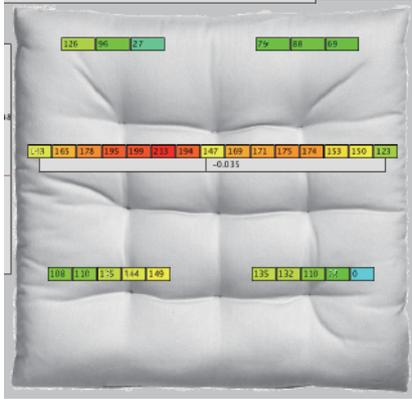


Visualization SW - 2. Color Cells

Model : Cushion sensor coding kit

UI-Set the coordinates of 31 color cells (rect_pos.csv)

Color Cell UI-Change background image.



You can change the background image of the app. Please put the image file in the image folder.

Just change the file name parameter in the setup() function.
`imgSensor = loadImage(..image/new image file name.png);`

Color Cell UI-Positioning

The coordinates of the 31 color cell UI rectangles are read from the rect_pos.csv file in the image folder. Changing the number in the CSV file changes the cell's position. If you do not intend to change the coordinates, you can skip this paragraph.

rect_pos.csv

	A	B	C	D	E
1	[Row-Col]	left	top	width	height
2	[0-0]	140	73	50	20
3	[0-1]	192	73	50	20
4	[0-2]	244	73	50	20
5	[0-3]	431	73	50	20
6	[0-4]	483	73	50	20
7	[0-5]	535	73	50	20
8	[1-0]	90	268	35	20
30	[2-7]	433	458	35	20
31	[2-8]	536	458	35	20
32	[2-9]	573	458	35	20

Coordinate (192, 73)
 Height = 20
 Width = 50

Coordinate (573, 458)
 Height = 20
 Width = 35

Row 0 (6 cells)
 Row 0, Column 1

Row 1 (15 cells)

Row 2, Column 9
 Row 2 (10 cells)

Figure) The 31 color cell squares are grouped into 3 rows.

Color Cell UI - Color Settings

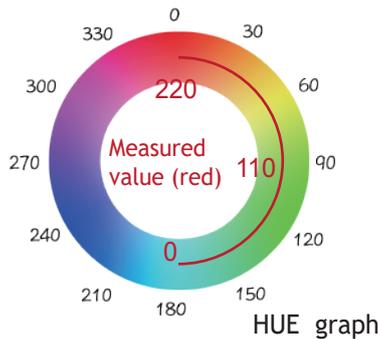


Figure) HUE graph of HSB colormap. In the example, the range of the pressure value (0-220) and the range of the HUE value (180-0) were matched.

Function : `colorMap` in `SeatDataView` class

If the pressure value is 0, then HUE is 180.
 If the pressure value is 220, then HUE is 0.

Convert the measured value to HUE value with the formula below.

$$\text{HUE} = 180 - (\text{Measured value} \times 180 / 220)$$

For example, if the measured value is 40?

$$\text{HUE} = 180 - (40 \times 180 / 220) = 148$$

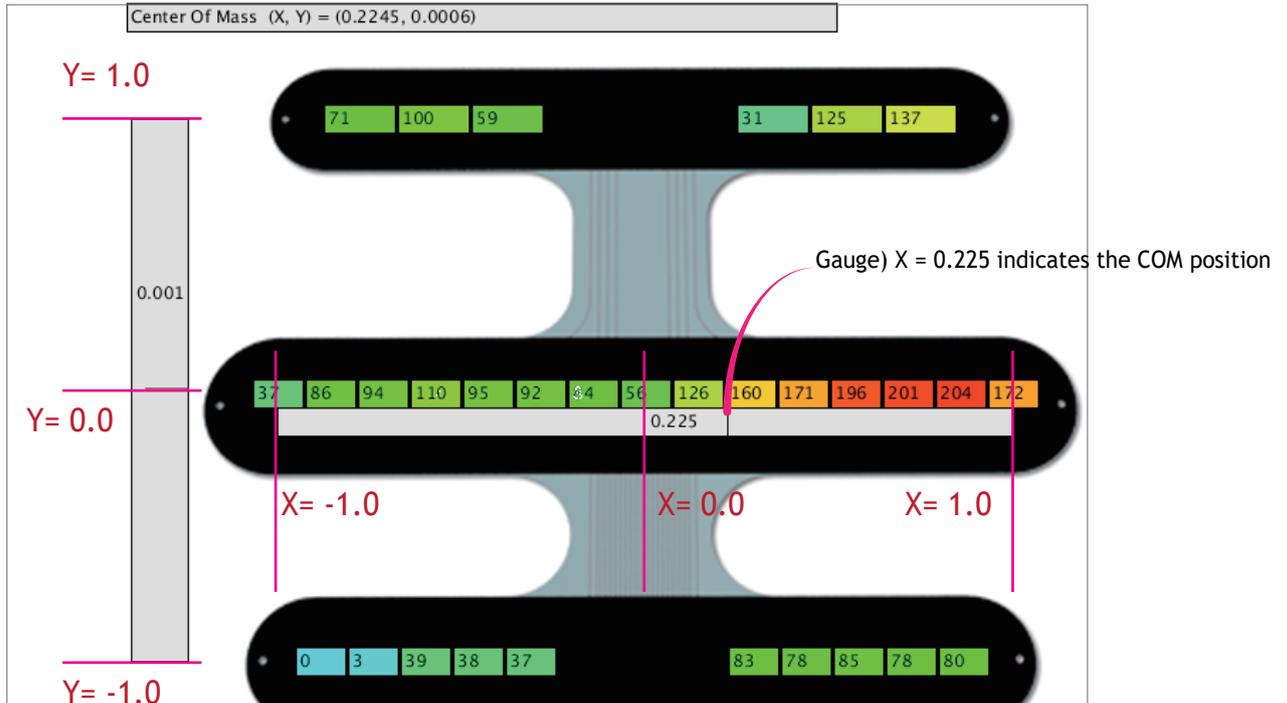
Exception) If the measured value is 220 or higher, set HUE to 0.

Visualization SW - 3. Center of Mass

Model : Cushion sensor coding kit

Calculation and display of the center of mass value.

The relative coordinates of the center of mass are displayed in the top bar of the screen. In addition, gauges are displayed on the left and center of the screen. The coordinate system of relative coordinates is indicated in red below. (X=-1.0, X=0.0, X=+1.0, and Y=-1.0, Y=0.0, Y=+1.0) Take the X axis for example. X when tilted to the far left is -1.0, and 1.0 when tilted to the far right.



Calculation of COM in X direction

Formula for COM
$$\text{center of mass} = \frac{\text{sum of all (position} \times \text{mass)}}{\text{sum of all masses}}$$

X-direction Calculating
$$X = \frac{\sum_i^n m_i x_i}{\sum_i^n m_i} = \frac{m_1 x_1 + m_2 x_2 + \dots + m_n x_n}{m_1 + m_2 + \dots + m_n}$$
 x_i : x-coordinate value
 m_i : mass, pressure value

Function name in X-direction COM calculation: : `calcCOM_X()` (in `SeatDataView` class)

```
for (int i = 0; i < cellNum_Row1; i++) {
    float cell_pos_x = -1.0f + i * pitch_x;
    sum_weight_pos += seatValues_Row1[i] * cell_pos_x;
    sum_weight += seatValues_Row1[i];
}

com_x = sum_weight_pos / sum_weight;
```

`seatValues_Row1[j]` : pressure value
`cell_pos_x` : x coordinate value

It is possible to calculate the center of mass in the Y direction in a similar way.

Visualization SW - 4. Aware 'Tilt' on COM

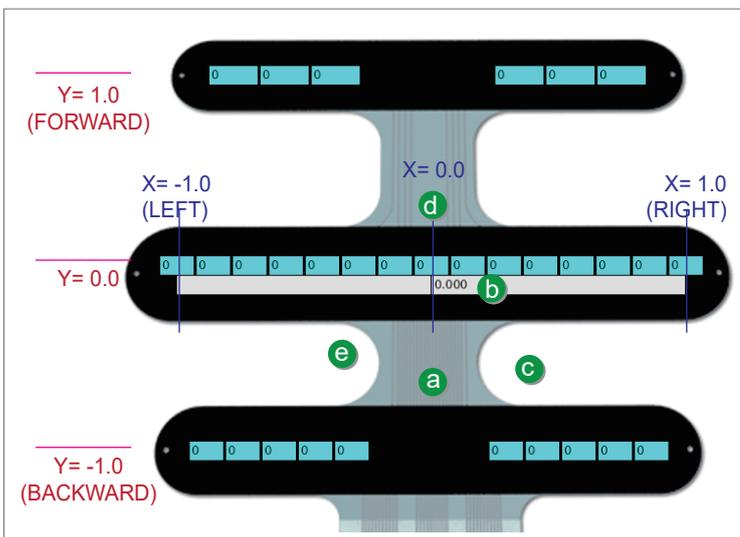
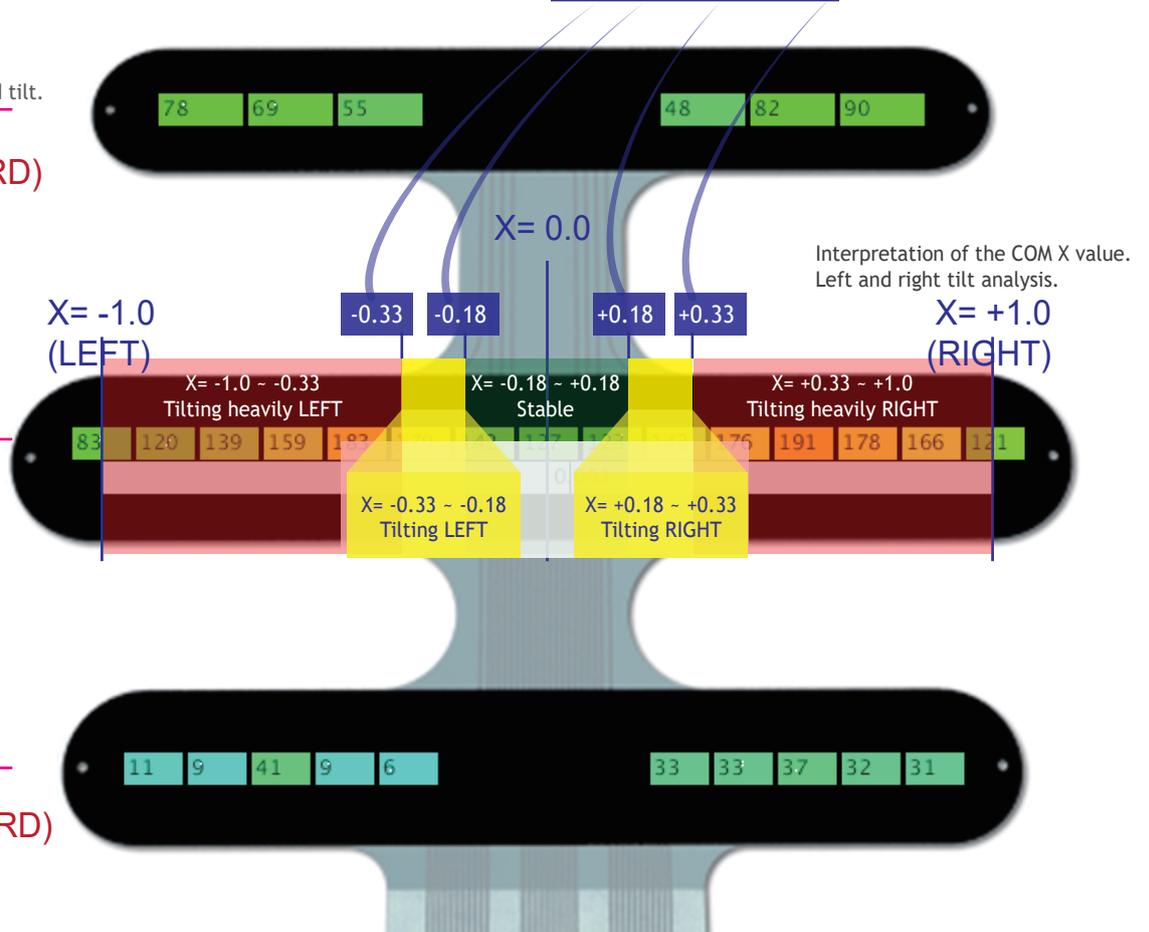
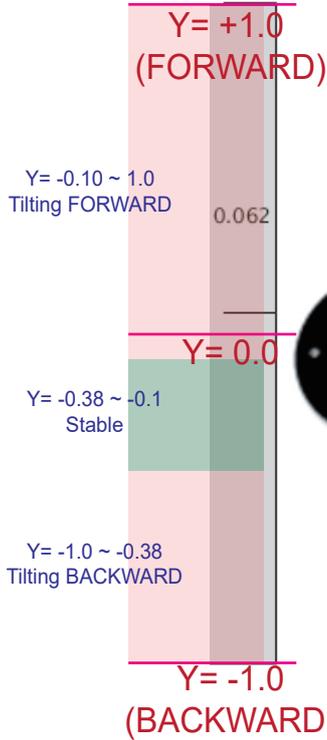
Model : Cushion sensor coding kit

Use of the center of mass calculation results (see previous page)

Setting the center of mass value and threshold

If the center of mass value is not (0, 0), that is, a value greater than or less than 0, it means that the occupant's load is tilted in either direction. The center of mass value is $-1.0 \sim +1.0$, and by specifying the threshold value between these, the tendency of sitting posture can be defined. In the example in the figure below, the thresholds for tilting in the X direction are set to $-0.33, -0.18, +0.18, \text{ and } +0.33$.

Interpretation of the COM Y value.
Recognition of forward and backward tilt.



Additional Tilting Recognition Examples

- a If COM is (0, -0.59) : Tilt Backward
- b If COM is (+0.26, -0.17): Tilt Right
- c If COM is (+0.38, -0.54): 'Tilt right heavily', and 'Tilt backward'.
- d If COM is (0, +0.35): Tilt forward.
- e If COM is (-0.32, -0.43) : 'Tilt left' and 'Tilt Backward'

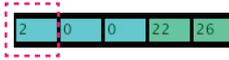
There may be errors in the recognition/discrimination posture with this cushion sensor.
Factors affecting: the shape of the seated person, the shape of the chair/chshion, the material, etc.

Visualization SW - 5. Invalid / Fixed cell

Model : Cushion sensor coding kit

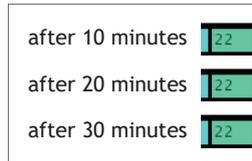
Validity filtering

Invalid cell



Situation Values can be measured without being pressed.
 1) When electrical noise is mixed during measurement
 2) When the sensor is slightly bent because the floor is not flat. In this case, the normal output value is 5 or less low.
Recommended Values below 5 are considered invalid cells

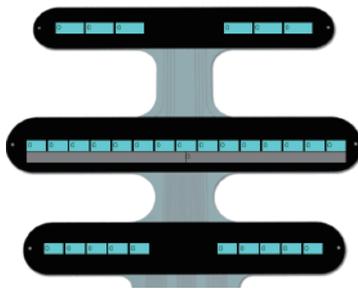
Fixed cell



Cell with very small changes in measured values over several minutes are called fixed cell. You may suspect that you put something on it, not a person.

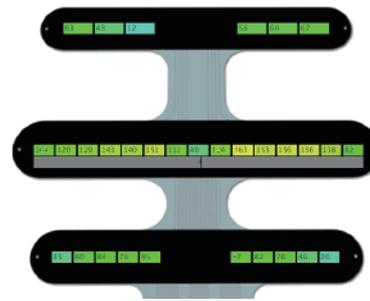
Use the sum of 31 cell values

Recognizing - Empty



Recommended If all the sum of the measurement values of 31 cells is 50 or less, it may be judged as empty.

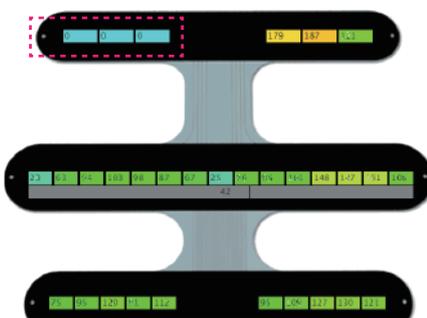
Recognizing - Sitting state



Recommended If the sum of all cell measurements is 200 or more, it can be judged as sitting
Caution If all 31 cells are 'fixed cells' for 20 minutes, non-human objects (eg, rice bags) may be placed on the sensor.

Using invalid cells for posture recognition

Recognizing - Legs crossed



Recommendation 6 cells in row 0 are divided into 3 cells on the left and 3 cells on the right. If there are two or more invalid cells among the three cells on either side, the legs can be recognized to be crossed.

Recognizing - Shaking leg



If the pressure is repeated for seconds for the three left cells in row 0, as shown, the left leg is likely to be shaking.
Recommendation If the sum of the measured values of the three cells on one side of the left/right side in row 0 frequently fluctuates, it is decided to shake the leg.

There may be errors in the recognition/discrimination posture with this cushion sensor. Factors affecting: the shape of the seated person, the shape of the chair/chshion, the material, etc.

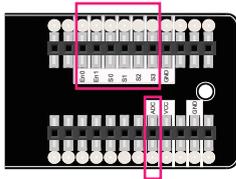
Using the idle pins of Arduino

Model : Cushion sensor coding kit

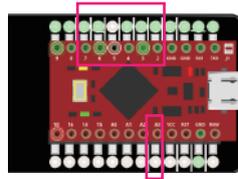
Find out which idle pins are available on the shield

Arduino boards usually have multiple external pins. Except for basic pins such as VCC and GND, we have around 20 function pins. Except for the 7 pins (6 GPIO and 1 ADC) used to measure the cushion sensor, the remaining pins may be used for other purposes.

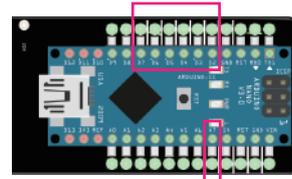
7 pins for measuring the cushion sensor-marked with a red square. Not usable for other purposes



Shield

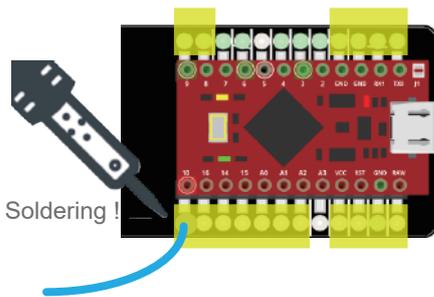


Arduino ProMicro



Arduino NANO

Idle pins that can be used for other purposes. -Yellow square



Soldering !

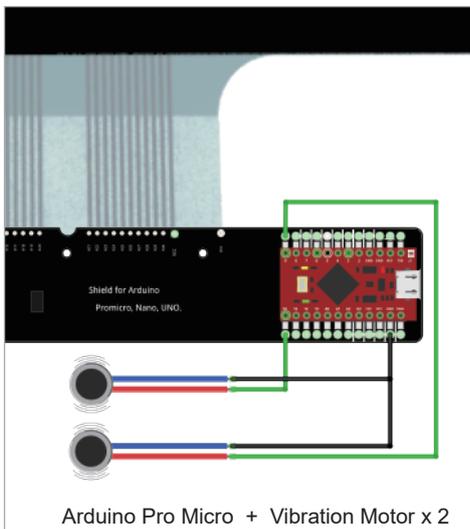
Solder the wire to the idle pin to connect other parts.

Use idle pins-connect other components, SPI

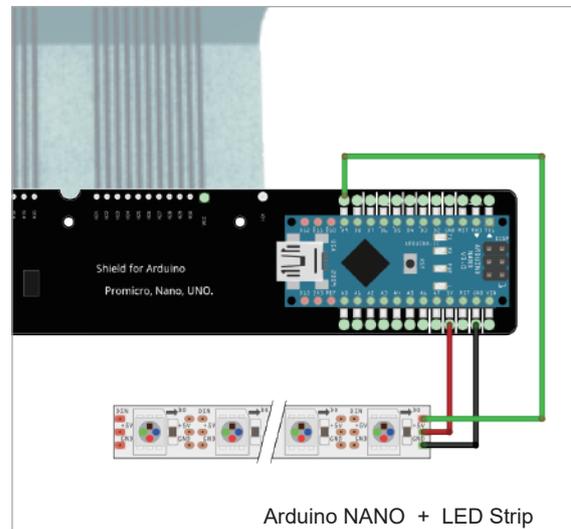
You can connect various parts on the market.

Example) Vibration motor (PWM, VCC, GND)

Example) ws2812 NeoPixel LED strip connection (PWM, VCC, GND)



Arduino Pro Micro + Vibration Motor x 2



Arduino NANO + LED Strip

The method of using the parts used in the example above can be changed, so it is recommended to apply the parts after checking the manufacturer's documentation.

More measurement circuits

Model : Cushion sensor coding kit

Arduino series

Various Arduino boards can measure by connecting them to the cushion sensor shield. Low-cost Arduino compatible boards are also OK for measurement. Connect 6 GPIO pins and 1 ADC pin, and specify these 7 pin numbers in the definition part of the Arduino source code. (If you are not sure about the pin setting in the source code, please contact us. s@mdex.co.kr)

Characteristic	Arduino Model Name	How to connect
	NANO 33 BLE Sense with headers (Connectivity: Bluetooth BLE) NANO 33 IOT (Connectivity : Bluetooth BLE , WIFI) NANO (Connectivity : USB) In the case of BLE or WIFI board, power can be supplied from the supplementary battery through the USB terminal.	
	ProMicro (HID is available) What is HID? - Human Interface Device. Devices that can generate keyboard/mouse events 	
	UNO- Wire connection with shield. Connect 6 GPIOs and 1 ADC. VCC and GND must also be connected. Other models are available by connecting wires --> Most models such as Arduino UNO, MEGA, Micro, Due, etc.	

Measurement other than Arduino

Examples) Micro:bit, ESP32 , etc.

Connect 6 pins of GPIO and 1 pin of ADC with cushion sensor shield.
(Including VCC and GND)

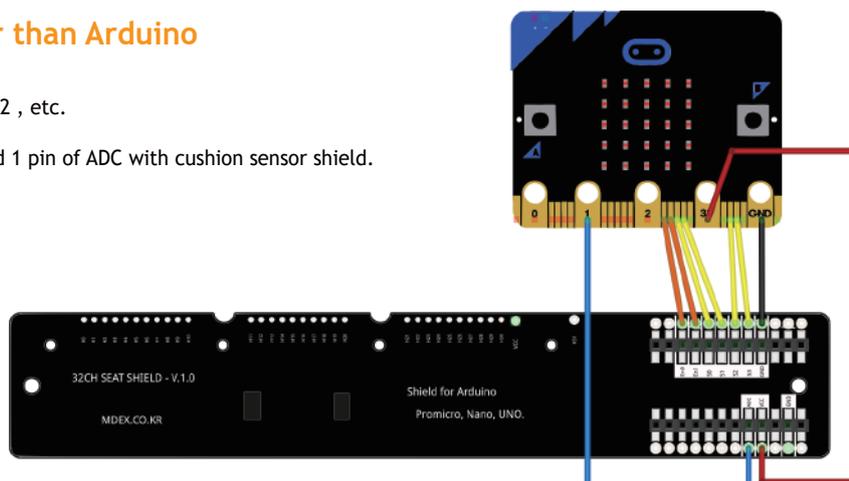


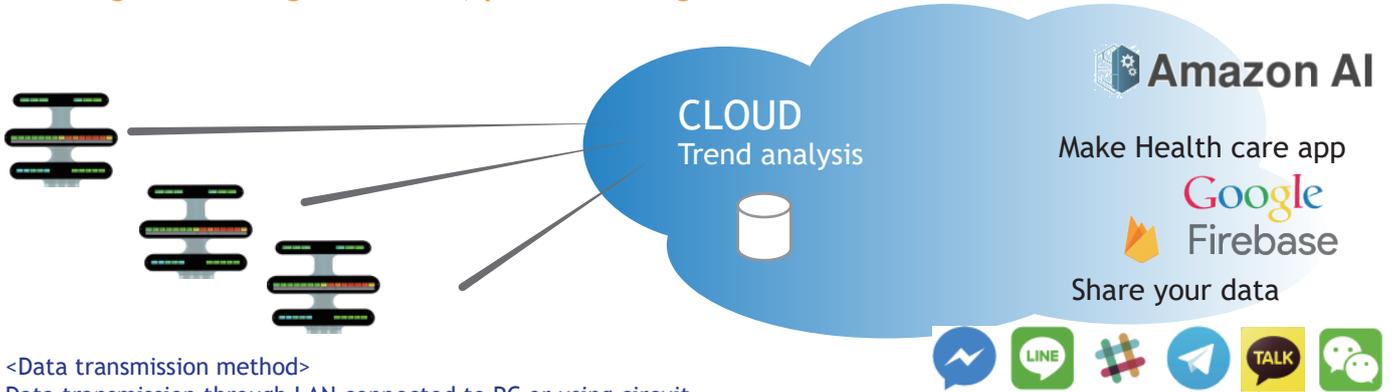
Figure)
Connection of cushion sensor shield and Micro:bit board

Challenges- Utilizing Measurement Data

Model : Cushion sensor coding kit

So far, we have seen how to measure data with the cushion sensor kit. We discussed some examples of possible tasks as shown below with experts. Use your imagination and challenge various tasks. (Project consultation: s@mdex.co.kr)

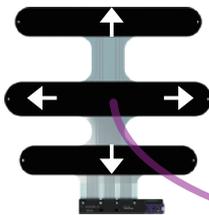
Cloud-big data storage statistics, posture recognition AI



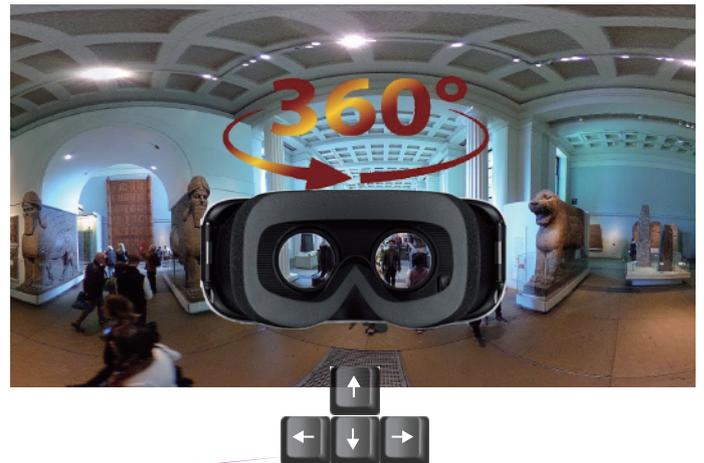
<Data transmission method>
Data transmission through LAN connected to PC or using circuit with WIFI function (e.g. Arduino NANO IOT)

Link Sensor data to Experience-based content

According to the center of mass value of the cushion sensor, the application outputs the joystick direction key event. That is, if the body is tilted to the left, a left key event can be generated. Tilt back then generates the down key event.



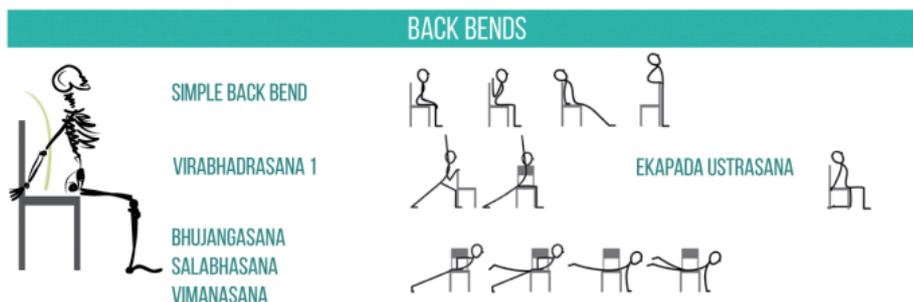
<Key event generation>
With Arduino ProMicro, you can generate key events. Provide example code in the blog.



Key events utilizing in VR or FPS games.
(E.g. arrow keys, lying down, jumping, changing equipment, etc.)

Chair yoga

There are several ways to stretch while sitting in a chair. (Search 'chair yoga' in Google) You can check whether the yoga pose is properly implemented by measuring the cushion sensor. If you add a scheduler here, you can create a cushion yoga coaching application.



Cushion sensor reliability

Model : Cushion sensor coding kit

The performance of the specifications below is not guaranteed for all manufactured products. The information in this document is a reference for a rough overview of product performance.

Typical Performance

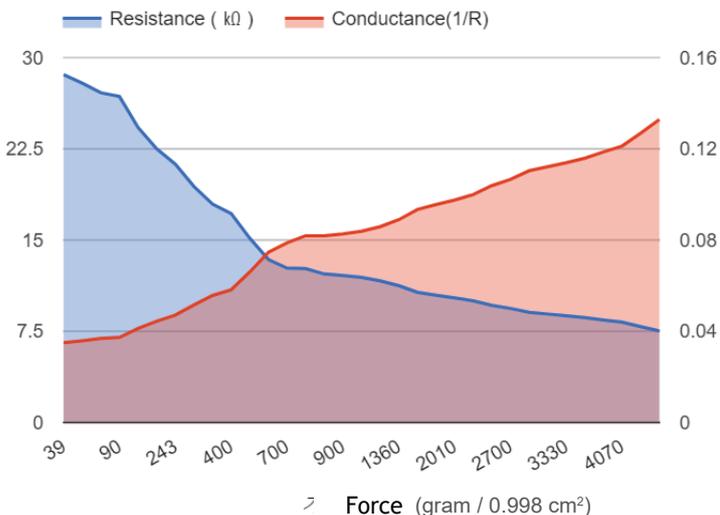
Unit	Description
Response time	< 10 μ sec
Operating temp.	-20 $^{\circ}$ C ~ 50 $^{\circ}$ C
Storage temp.	-30 $^{\circ}$ C ~ 60 $^{\circ}$ C
Storage humidity	\leq 90%
Durability	2,000,000 stroke (100g) or over 500,000 stroke (150g)
Drift	< 5% per logarithmic time scale by constant load of 100g
Electric crosstalk (noise)	None
Power consumption	Consumes only while operating. Typically around 5mA, and maximum 20mA.
Resistance output range	∞ ~ 200 Ω , Infinity at no force.
Sensing range (Single cell)	20 gf ~ 4 kgf , while 30 kgf ~ 150 kgf by whole 31 cells sensor.

All the characteristics of temperature and humidity in this page are the result of 96 hours test.

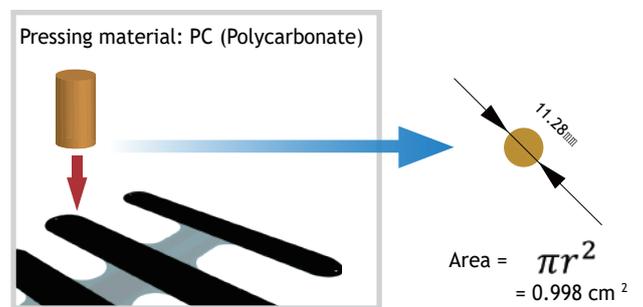
Tolerance

Unit	Description
Mechanical tolerance	\leq 150 μ m
Temperature influence	\leq 15%
Humidity influence	\leq 50% ¹⁾
Output tolerance	Max 20%

Graph) Force to Resistance (and Conductance = 1/R)



How to get this graph..



2) If the material (rigidity/ductility) and the cross-sectional area of the area where the sensor is pressed are different, the slope of the graph will change. Therefore, it is not recommended to use the F-R graph on the left for load conversion purposes (balance). Please consider it as a reference only.

1) The sensor output value may change due to temperature and humidity. If the temperature and humidity affect the entire 31 cells of the cushion sensor, the output degradation of the 31 cells occurs at an almost uniform level. In this case, the degree of damage to the relative comparison function of the load is not large. Therefore, the impact on the "seat center of mass perception" function using relative comparison is much more limited than the deviation in this table.

Precautions

Model : Cushion sensor coding kit



Notes on use

Please note that the following items may cause sensor damage/malfunction.

Fold the sensor tightly.

Use the sensor in a severely squeezed state. (The neck may bend)

Press the sensor with a pointed object. (E.g. awls, nails, high heels, etc.)

Press the sensor in the lateral direction. (Example: Press while rubbing the sensor.)

Special care is required when soldering terminal parts. Long soldering times can cause damage. It should be worn to a low temperature as soon as possible.

Burn the sensor. Or sparks.

Immerse the sensor in water.

Store the sensor in a sealed state close to the adhesive liquid (bond, grease, etc.).



Precautions when handling/storing the sensor-chemicals

Although the composition of this sensor is known to be chemically stable, there are some caveats. The following are known to be vulnerable to sensors:

Material	chemical resistance
Hydrocarbons, mainly occur when fossil fuels such as petroleum are burned	Vulnerable
Ketones, Acetone	Slightly vulnerable(long-term deformation)
weak alkali	Slightly vulnerable(long-term deformation)
OIL, Gasoline, Grease	Slightly vulnerable(long-term deformation)
kerosene	No data
Methanol	Resistant
Ethanol	Resistant
Isopropanol	Resistant
Weak acid	Resistant

<How to use the bond>

* It is necessary to check whether the bond, acetone, and hardener have dried after use.

In addition to the substances mentioned above, there may be other chemicals that can desensitize.

Even though the material is mentioned as 'Resistant' above, it is recommended to test various chemicals exposed to the sensor during the customer's assembly process or delivery/storage to ensure that it is safe.

Sealed-If the sensor is sealed with other chemicals (closed-not just a complete seal, but also a plastic packaging), a complex reaction may occur, so it is recommended to conduct a reaction test.

Also, the material listed above does not always break the sensor. If the sensor is exposed to the chemical for a few seconds or in an unsealed environment, it is less affected by the chemical.



Aging tendency

Repeated use of this product will cause usability aging.

Aging-if the sensor becomes more sensitive

If the film, the material of the sensor's top plate, is repeatedly subjected to force, it loses its elasticity. As a result, it acts as if a higher load is applied than it actually is. For example, if 1 million is applied with 150 gf, the sensor may be sensitive to around 15%.

After repeated pressurization or very strong pressurization, the sensor top plate may come into contact with the bottom plate. In this case, the output is generated even in the standby state without pressing the sensor.

Even if the output occurs in the standby state, the ADC output value is very low compared to the output value by actual pressure, so it can be distinguished through SW calibration. Usually the output in the aged standby state is 5 or less.

Aging-if you become more insensitive

If the surface inside the sensor is damaged by exposure to chemicals, high temperature/high humidity for a long time, the sensitivity may become dull.



Always pressurized - Drift

After applying a load to the sensor, if the time passes without removing the load, the measured resistance value gradually decreases. Link to the drift video-<https://youtu.be/WDrCZ1VcZBg> (from 637 ohms to 624 ohms in 1 hour)

After a few hours or more, the resistance almost falls to the bottom of the output. This phenomenon is independent of product aging, and will recover as soon as pressure is removed. The sensor should be designed so that no load is applied to the sensor while idle. Even in the cushion sensor, drift occurs in a small amount. However, the drift occurs very slowly because the occupants have small movements.